



WHAT IS DYE SUB?

Dye Sublimation is a process for printing designed themes by injecting colour and imagination into fabric. Chances are you have already got, or seen, sublimated fabrics. Industries such as sports, events and fashion rely heavily on this particular style.

With Dye Sublimation (referred to as Dye Sub) the graphics are computer generated and transferred by printing to dye sublimated paper using specialised inks which are then transferred through heat and pressure into the fabric, to give you a unique piece of clothing with the image or pattern embedded forever.

These garments are made in our China factory using the latest technology dye sub printers and heat presses. Dye Sub can only be done successfully on 100% Polyester fabrics which especially suits the Aussie Pacific fabrics.

WHAT ARE THE BENEFITS OF DYE SUB?

From simple designs to complex photographic images, sublimation allows for **fully customisable designs with unlimited possibilities**. The detail is outstanding. Dye sublimation penetrates deep into the fibres, resulting in a crisp, vibrant, permanent print. The process is currently the most **eco-friendly** sustainable method of garment printing.

Sublimation is **cost effective**, with the ability to add as many colours and logos as desired without additional cost. There are **no set up fees**, and **minimum order quantities are low**. Pricing is dependent on quantity, so the bigger the order, the better the price!

Sublimation allows for **individual customisation**, which means we can add each member's name and/or number so their garment is uniquely theirs! Because the design of sublimation garments can be so flexible, it can cover a **huge range of clientele**.

Whether it be for Promotional use, Uniforms, Sports Gear or Fishing trips, there are many options to fit the field you're looking for.



FABRIC SELECTIONS



OUR PREMIUM RANGE



MINI WAFFLE

100% polyester 160gsm, the mini waffle fabric forms the backbone of the Aussie Pacific stock range as a proven fabric in the market for its durability and quick drying properties. It is ideal for schools, clubs and corporate use.



MICROMESH

100% polyester 165gsm, Micro mesh has tiny punctures in the fabric promote ventilation, keeping you cool and dry.



INTERLOCK

100% polyester Interlock is a tight knit fabric that is extremely smooth, firm and very absorbent. It has a great printable surface and is ideal for tops and shorts. Available in 150gsm + 260gsm



POLY/ELASTANE

85% polyester/ 15% elastane is a two-way stretch functional fabric that forms to the body to give you a comfortable and firm fit. This mix is perfect for rugby or league, for netball dresses and cycling jerseys or any use requiring a form fitting garment.



INTERLOCK BRUSHED BACK

100% polyester Interlock 320gsm with a brushed back. A tight knit fabric that is extremely smooth, firm and very absorbent. Ideal for Hoodies.

OUR BASIC RANGE



MICROMESH

100% polyester 160gsm, Micro mesh has tiny punctures in the fabric promote ventilation, keeping you cool and dry.



INTERWOVEN BRUSHED BACK

100% polyester Interlock 280gsm with a brushed back. A tight knit fabric that is extremely smooth, firm and very absorbent. Ideal for Hoodies.

Limited fabrics available for basic range.

INK SELECTIONS



BASIC

Basic just is the standard sublimation inks at a very attractive price.

Recommended for promotional purposes. There are slight colour variations when you request repeat orders.

PREMIUM

These printers print 1.5 times faster than the premium plus, however 4 colour printers only.

Recommended for promotional, slight colour variations can occur for repeat orders.

PREMIUM+

These are using european inks, with a 6 colour printer. Which ensure a sharp unique look. Crisp edges to artwork, providing consistency and vibrancy.

Recommended for uniforms and repeat orders. Vibrant, reliable and consistent results.

EXTRAS

BUTTONS

Clear buttons are used as standard for all sublimation orders where placket is not black.

Black buttons are used where both placket pieces are black.

POCKETS

An optional extra for an additional \$2ea. Standard pocket styles as below -



Square



Welt



Angle Bottom



Diamond



Pen Pocket



THE SUBLIMATION PROCESS

1. Design

Our graphic designer will work to customise one of our existing templates or create a unique new design from a provided brief. To get started, we require high resolution vector logos and design files, and colours.

Typical vector file formats: .AI, .PDF*, .EPS*

If you are unable to obtain vector files, please request a quote for us to redraw.

2. Colours

We use **PMS (Pantone Matching System)** colours as a guide. For simplified colour options, selections can be made from our **AP colour sample tee** (see below). These may be purchased on request.



3. Order detail

Once the design is approved, along with sizing and quantity requirements, we need ink and fabric selections. For more information on available options, see page 2 & 3.

Please advise the team if you have any specific instructions for your order, or a required delivery date.

4. Approvals

A contract, and a detailed production sheet will be provided for review. Once approved, the order will be placed with the factory.

As a final step of approval, test print photographs will be emailed. Pre-production samples or physical test prints can be arranged on request.

5. Production

Designs are printed, pressed, and sewn. Garments are individually packaged and shipped to our warehouse by Airfreight. Orders should be received within **4-6 weeks of contract approval**.

****Turnaround time is extended Dec – March due to Chinese New Year.**

DYE SUB POLO

SHORT SLEEVE // LONG SLEEVE

MENS Size: XS-8XL LADIES Size: 6-26 KIDS Size: 4-16



ARTWORK TEMPLATES



SET-IN POLO



RAGLAN POLO

AVAILABLE INK + FABRIC



- Miniwaffle 160gsm
- Micromesh 165gsm
- Interlock 150gsm



BASIC

- Micromesh 160gsm

OPTIONAL EXTRAS

- Long Sleeve
- Button up style
- Individual Names and/or numbers
- Additional length
- Knitted Cuffs/Collar
- Larger sizing 6XL - 8XL
- Zip placket
- Pocket

MENS	XS	S	M	L	XL	XXL	3XL	4XL	5XL	6XL	7XL	8XL
1/2 CHEST	50.5	53	55.5	58	60.5	63	66	69	72	75	78	81
BODY LENGTH	70	72	74	76	78	80	82	83	84	85	86	87
LADIES	6	8	10	12	14	16	18	20	22	24	26	
1/2 CHEST	42.5	45	47.5	50	52.5	55	58	61	64	67	70	
BODY LENGTH	62.5	63.5	65	66.5	68	69.5	71	72	73	74	75	
KIDS	4	6	8	10	12	14	16					
1/2 CHEST	36	38	40	42	44	47	50					
BODY LENGTH	47	51	55	59	63	67	70					

variations +/- 1 cm (guide only)

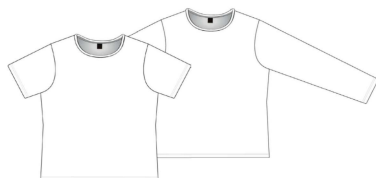
DYE SUB TEE

SHORT SLEEVE // LONG SLEEVE

MENS Size: XS-8XL LADIES Size: 6-26 KIDS Size: 4-16



ARTWORK TEMPLATES



SET-IN TEE



RAGLAN TEE

AVAILABLE INK + FABRIC



- Miniwaffle 160gsm
- Micromesh 165gsm
- Interlock 150gsm

BASIC

- Micromesh 160gsm

OPTIONAL EXTRAS

- Long Sleeve
- Individual Names and/or numbers
- Additional length
- Knitted Cuffs
- Larger sizing 6XL - 8XL

MENS	XS	S	M	L	XL	XXL	3XL	4XL	5XL	6XL	7XL	8XL
1/2 CHEST	50.5	53	55.5	58	60.5	63	68	70.5	73	75.5	78	80.5
BODY LENGTH	67	69	71	73	75	77	79	80	81	82	84	86
LADIES	6	8	10	12	14	16	18	20	22	24	26	
1/2 CHEST	42.5	45	47.5	50	52.5	55	57.5	60	64.5	69.5	74.5	
BODY LENGTH	59	61	63	65	67	69	71	72	73	74	74	
KIDS	4	6	8	10	12	14	16					
1/2 CHEST	36	38	40	42	44	46	49					
BODY LENGTH	49	52	55	58	61	64	67					

variations +/- 1 cm (guide only)

DYE SUB SINGLET

STANDARD // RACERBACK

MENS Size: XS-8XL LADIES Size: 6-22 KIDS Size: 4-16



ARTWORK TEMPLATES



STANDARD SINGLET



RACERBACK SINGLET

AVAILABLE INK + FABRIC



- Miniwaffle 160gsm
- Micromesh 165gsm
- Interlock 150gsm

BASIC

- Micromesh 160gsm

OPTIONAL EXTRAS

- Individual Names and/or numbers
- Additional length
- Larger sizing 6XL - 8XL
- Reversible 2 layer style

MENS	XS	S	M	L	XL	XXL	3XL	4XL	5XL	6XL	7XL	8XL
1/2 CHEST	48.5	51	53.5	56	58.5	61	63.5	66	68.5	71	73.5	76
BODY LENGTH	65	67	69	71	73	75	77	78	79	81	83	85
LADIES	6	8	10	12	14	16	18	20	22			
1/2 CHEST	38.5	41	43.5	46	48.5	51	53.5	56.5	59.5			
BODY LENGTH	59	61	63	65	67	69	71	72	73			
KIDS	4	6	8	10	12	14	16					
1/2 CHEST	35	37	39	41	43	45	48					
BODY LENGTH	49	52	55	58	61	64	67					

variations +/- 1 cm (guide only)

DYE SUB HOODIE

LONG SLEEVE // SLEEVELESS

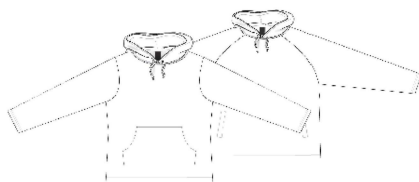
MENS Size: XS-3XL+5XL-8XL

LADIES Size: 6-22

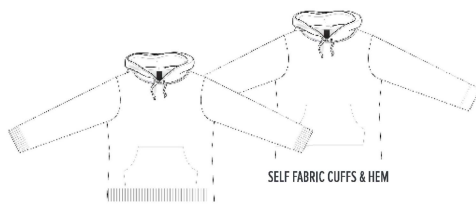
KIDS Size: 4-16



ARTWORK TEMPLATES



SET-IN & RAGLAN HOODIE
NORMAL CUFF & HEM



KNITTED CUFFS & HEM

SELF FABRIC CUFFS & HEM

AVAILABLE INK + FABRIC



- Interlock Brushed Back 320gsm



BASIC

- Interwoven Brushed Back 280gsm

OPTIONAL EXTRAS

- Individual Names and/or numbers
- Kanga Pocket or Welt Pockets
- Knitted Cuffs and Hem band (Limited colour availability)
- Larger sizing 6XL - 8XL
- Full Zip

MENS	XS	S	M	L	XL	XXL	3XL	5XL	6XL	7XL	8XL
1/2 CHEST	54.5	56	58.5	61	63.5	66	71	76	78.5	80	82.5
BODY LENGTH	69	73	75	77	79	81	83	91	93	95	97
LADIES	6	8	10	12	14	16	18	20	22		
1/2 CHEST	46	48.5	51	54.5	58.5	62	64.5	67	69.5		
BODY LENGTH	62	63.5	65	66.5	68	69.5	71	72.5	74		
KIDS	4	6	8	10	12	14	16				
1/2 CHEST	41	43	45	47	49	51	53				
BODY LENGTH	53	55	57	60	62	64	66				

variations +/- 1 cm (guide only)

DYE SUB TRAINING SHORTS

MENS Size: XS-3XL+5XL LADIES Size: 6-20 KIDS Size: 6-16



ARTWORK TEMPLATES



NO SIDE POCKET



WITH SIDE POCKET

AVAILABLE INK + FABRIC



- Micromesh 165gsm
- Miniwaffle 160gsm
- Interlock 150gsm

OPTIONAL EXTRAS

- Individual Names and/or numbers
- Side pockets
- Pattern without side seam

MENS	XS	S	M	L	XL	XXL	3XL	4XL	5XL		
1/2 WAIST	34	36.5	39	41.5	44	46.5	49	51.5	54		
OUTSIDE LENGTH	43	44	45	45	46	47	48	49	50		
LADIES	6	8	10	12	14	16	18	20	22	24	26
1/2 WAIST	29	31.5	34	36.5	39	41.5	44	46.5	49	51.5	54
OUTSIDE LENGTH	38	39	40	41	42	43	44	45	46	47	48
KIDS	K2	K4	K6	K8	K10	K12	K14	K16			
1/2 WAIST	24	25	26	27	29	31	33	34.5			
OUTSIDE LENGTH	24	26	28	31	34	37	40	43			

variations +/- 1 cm (guide only)

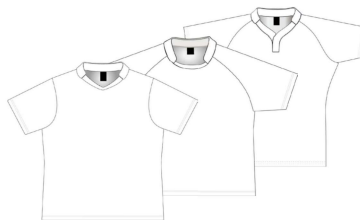
DYE SUB RUGBY JERSEY // SHORTS



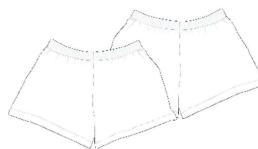
TOP - MENS Size: XS-3XL/XS-5XL KIDS Size: 4-16
SHORTS - MENS Size: XS-3XL KIDS Size: 6-16



ARTWORK TEMPLATES



SET-IN & RAGLAN JERSEY



RUGBY SHORTS

AVAILABLE INK + FABRIC



- Interlock 260gsm

OPTIONAL EXTRAS

- Individual Names and/or numbers
- Fitted (up to 5XL) or Classic style
- Various collar styles
- Pattern without side seam (shorts)

CLASSIC RUGBY JERSEY

MENS	XS	S	M	L	XL	XXL	3XL
1/2 CHEST	50.5	53	55.5	58	60.5	63	68
BODY LENGTH	67	69	71	73	75	77	79
KIDS	4	6	8	10	12	14	16
1/2 CHEST	36	38	40	42	44	46	49
BODY LENGTH	49	52	55	58	61	64	67

variations +/- 1 cm (guide only)

RUGBY SHORTS

MENS	XS	S	M	L	XL	XXL	3XL
1/2 WAIST	30	32	34	36	38	40	42
OUTSIDE LENGTH	32	33	34	35	36	37	38
KIDS	6	8	10	12	14	16	
1/2 WAIST	22	24	26	28	30	32	
OUTSIDE LENGTH	25	26	27	28	29	31	

variations +/- 1 cm (guide only)

FITTED RUGBY JERSEY

MENS	XS	S	M	L	XL	XXL	3XL	4XL	5XL
1/2 CHEST	48.5	51	53.5	56	58.5	61	63.5	68.5	71
BODY LENGTH	67	69	71	73	75	77	79	80	81

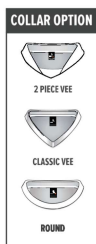
variations +/- 1 cm (guide only)

DYE SUB AFL GUERNEY // SHORTS

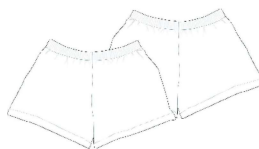
TOP - MENS Size: XS-3XL LADIES Size: 6-20 KIDS Size: 4-16
SHORTS - MENS Size: XS-3XL LADIES Size: 6-20 KIDS Size: 6-16



ARTWORK TEMPLATES



AFL GUERNEY



AFL SHORTS

AVAILABLE INK + FABRIC

PREMIUM

PREMIUM

- Interlock 260gsm

OPTIONAL EXTRAS

- Individual Names and/or numbers
- Pattern without side seam (shorts)
- Fitted or Relaxed fit style
- Reversible 2 layer style
- Various collar styles

FITTED AFL GUERNEY

MENS	XS	S	M	L	XL	XXL	3XL
1/2 CHEST	45	47.5	50	52.5	55	57.5	60
BODY LENGTH	65	67	69	71	73	75	77
KIDS	4	6	8	10	12	14	16
1/2 CHEST	35	37	39	41	43	45	48
BODY LENGTH	49	52	55	58	61	64	67

RELAXED FIT AFL GUERNEY

MENS	XS	S	M	L	XL	XXL	3XL
70.5/1/2 CHEST	50.5	53	55.5	58	60.5	63	68
BODY LENGTH	67	69	71	73	75	77	79
LADIES	6	8	10	12	14	16	18 20
1/2 CHEST	37	39.5	42	44.5	47	49.5	52 55
BODY LENGTH	60.5	62.5	64.5	66.5	68.5	70.5	72.5 74.5

variations +/- 1 cm (guide only)

AFL SHORTS

MENS	XS	S	M	L	XL	XXL	3XL
1/2 WAIST	30	32	34	36	38	40	42
OUTSIDE LENGTH	32	33	34	35	36	37	38
LADIES	6	8	10	12	14	16	18 20
1/2 WAIST	31	33.5	36	38.5	41	43.5	46 48.5
OUTSIDE LENGTH	26	27	28	29	30	31	32 33
KIDS	6	8	10	12	14	16	
1/2 WAIST	22	24	26	28	30	32	
OUTSIDE LENGTH	25	26	27	28	29	31	

variations +/- 1 cm (guide only)

DYE SUB BASKETBALL SINGLET // SHORTS



TOP - MENS Size: XS-3XL LADIES Size: 6-20 KIDS Size: 6-16
SHORTS - MENS Size: XS-3XL LADIES Size: 8-20 KIDS Size: 6-16



ARTWORK TEMPLATES



BASKETBALL SINGLET



BASKETBALL SHORTS

AVAILABLE INK + FABRIC



- Micromesh 165gsm
- Miniwaffle 160gsm
- Interlock 150gsm

OPTIONAL EXTRAS

- Individual Names and/or numbers
- Pattern without side seam (shorts)
- Reversible 2 layer style

BASKETBALL SINGLET

MENS	XS	S	M	L	XL	XXL	3XL	
1/2 CHEST	48.5	51	53.5	56	58.5	61	63.5	
BODY LENGTH	73	75	77	79	81	83	85	
LADIES	6	8	10	12	14	16	18	20
1/2 CHEST	41	43.5	46	48.5	51	53.5	56.6	59.5
BODY LENGTH	65	67	69	71	73	75	77	79
KIDS	6	8	10	12	14	16		
1/2 CHEST	37	39	41	43	45	48		
BODY LENGTH	52	55	58	61	64	67		

variations +/- 1 cm (guide only)

BASKETBALL SHORTS

MENS	XS	S	M	L	XL	XXL	3XL
1/2 WAIST	31.5	34	36.5	39	41.5	44	46.5
OUTSIDE LENGTH	52	53	54	55	56	57	58
LADIES	8	10	12	14	16	18	20
1/2 WAIST	31.5	34	36.5	39	41.5	44	46.5
OUTSIDE LENGTH	47	48	49	50	51	52	53
KIDS	6	8	10	12	14	16	
1/2 WAIST	24.5	26.5	28.5	30.5	32.5	34.5	
OUTSIDE LENGTH	35	37	39	41	43	45	

variations +/- 1 cm (guide only)

DYE SUB SOCCER JERSEY // SHORTS



TOP - MENS Size: XS-3XL LADIES Size: 6-18 KIDS Size: 4-16
SHORTS - MENS Size: XS-3XL LADIES Size: 6-20 KIDS Size: 6-16



ARTWORK TEMPLATES



SET-IN & RAGLAN JERSEY



SOCCER SHORTS

AVAILABLE INK + FABRIC



- Micromesh 165gsm
- Miniwaffle 160gsm
- Interlock 150gsm

OPTIONAL EXTRAS

- Individual Names and/or numbers
- Various collar styles
- Pattern without side seam (shorts)

SOCCER JERSEY

MENS	XS	S	M	L	XL	XXL	3XL
1/2 CHEST	50.5	53	55.5	58	60.5	63	68
BODY LENGTH	67	69	71	73	75	77	79
LADIES	6	8	10	12	14	16	18
1/2 CHEST	42.5	45	47.5	50	52.5	55	57.5
BODY LENGTH	59	61	63	65	67	69	71
KIDS	4	6	8	10	12	14	16
1/2 CHEST	36	38	40	42	44	46	49
BODY LENGTH	49	52	55	58	61	64	67

variations +/- 1 cm (guide only)

SOCCER SHORTS

MENS	XS	S	M	L	XL	XXL	3XL	
1/2 WAIST	32	34	36	38	40	42	44	
OUTSIDE LENGTH	42	43	44	45	46	47	48	
LADIES	6	8	10	12	14	16	18	20
1/2 WAIST	28	30.5	33	35.5	38	40.5	43	45.5
OUTSIDE LENGTH	40.5	41.5	42.5	43.5	44.5	45.5	46.5	47.5
KIDS	6	8	10	12	14	16		
1/2 WAIST	24.5	26.5	28.5	30.5	32.5	34.5		
OUTSIDE LENGTH	30	32	34	36	38	40		

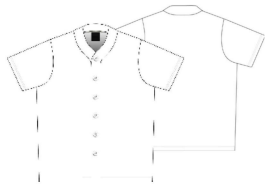
variations +/- 1 cm (guide only)

DYE SUB BASEBALL TOP

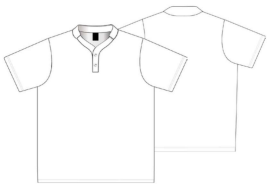
MENS Size: S-3XL+5XL KIDS Size: 4-16



ARTWORK TEMPLATES



BUTTON-UP TOP



2 BUTTON TAB TOP

AVAILABLE INK + FABRIC



- Interlock 260gsm

OPTIONAL EXTRAS

- Individual Names and/or numbers
- Lighter weight fabric alternatives

MENS	S	M	L	XL	XXL	3XL	5XL
1/2 CHEST	55	57.5	60	62.5	65	67.5	72.5
BODY LENGTH	74	76	78	80	82	84	87
KIDS	4	6	8	10	12	14	16
1/2 CHEST	36	38	40	42	44	46	49
BODY LENGTH	46.5	50.5	53.5	56.5	59.5	62.5	65.6

variations +/- 1 cm (guide only)

DYE SUB NETBALL DRESS

LADIES Size: 6-20 KIDS Size: 4-16



ARTWORK TEMPLATES

Velcro tabs are included



AVAILABLE INK + FABRIC

PREMIUM

PREMIUM

- Micromesh 165gsm
- Miniwaffle 160gsm
- Interlock 150gsm
- Polyelastane 240gsm

OPTIONAL EXTRAS

- Side Panels using 100% Polyester
- Side Panels using Poly Elastane
- Poly Elastane complete Garment
- Racer back style
- Length adjustments
- Netball squares available

LADIES	6	8	10	12	14	16	18	20
1/2 CHEST	40	42.5	45	47.5	50	52.5	55	57.7
BODY LENGTH	79	81	83	85	87	89	91	93
KIDS	4	6	8	10	12	14	16	
1/2 CHEST	30	32	34	36	38	40	43	
BODY LENGTH	67	69	74	76	78	80	82	

variations +/- 1 cm (guide only)

DYE SUB NETBALL SINGLET + SQUARES

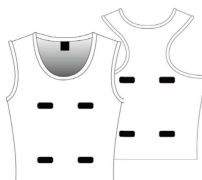


LADIES Size: 6-20 KIDS Size: 4-16



ARTWORK TEMPLATES

Velcro tabs are included



STANDARD RACERBACK



V NECK WITH PANELS



SQUARES
(PROMO/PREMIUM ONLY - Interlock 260gsm)

AVAILABLE INK + FABRIC

PREMIUM

PREMIUM

- Micromesh 165gsm
- Miniwaffle 160gsm
- Interlock 150gsm
- Polyelastane 240gsm

OPTIONAL EXTRAS

- Side Panels using 100% Polyester
- Side Panels using Poly Elastane
- Poly Elastane complete Garment
- Racer back style
- Netball squares available

LADIES	6	8	10	12	14	16	18	20
1/2 CHEST	39.5	42	44.5	47	49.5	52	54.5	57
BODY LENGTH	58	60	61	62	63	64	66	67

KIDS	4	6	8	10	12	14	16
1/2 CHEST	30	32	34	36	38	40	42
BODY LENGTH	51	53	55	57	59	61	63

variations +/- 1cm (guide only)

SQUARE SIZE

21cm x 23cm

(Size changeable by request)

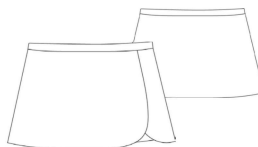
DYE SUB NETBALL SKIRT // SKORT



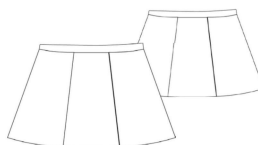
LADIES Size: 6-20 KIDS Size: 4-16



ARTWORK TEMPLATES



NETBALL SKIRT



NETBALL SKORT

AVAILABLE INK + FABRIC



- Micromesh 165gsm
- Miniwaffle 160gsm
- Interlock 150gsm
- Polyelastane 240gsm

OPTIONAL EXTRAS

- Poly Elastane complete Garment
- Poly Elastane short only

LADIES	6	8	10	12	14	16	18	20	22
1/2 WAIST	28	30	32	34	36	38	40	42	44
OUTSIDE LENGTH	29.5	31.5	33.5	35.5	37.5	39.5	41.5	43.5	45.5

KIDS	6	8	10	12	14	16
1/2 WAIST	24	26	28	30	32	34
BODY LENGTH	25.5	27.5	29.5	31.5	33.5	35.5

variations +/- 1 cm (guide only)

DYE SUB CYCLING JERSEY

MENS Size: S-3XL LADIES Size: 6-22



ARTWORK TEMPLATES



SET-IN JERSEY
1/4 ZIP



RAGLAN JERSEY
FULL ZIP

AVAILABLE INK + FABRIC

PREMIUM

PREMIUM

- Micromesh 165gsm
- Miniwaffle 160gsm
- Interlock 150gsm
- Polyelastane 240gsm

OPTIONAL EXTRAS

- Long Sleeve
- Full Zip or 1/4 Zip
- Poly Elastane

MENS	S	M	L	XL	XXL	3XL
1/2 CHEST	47	49	51	53	55	57
FRONT LENGTH	61	63	65	67	69	71
BACK LENGTH	65.5	67.5	69.5	71.5	73.5	75.5

LADIES	6	8	10	12	14	16	18	20	22
1/2 CHEST	37	39	41	43	45	47	49	51	53
FRONT LENGTH	54	56	58	60	62	64	66	68	70
BACK LENGTH	58.5	60.5	63.5	64.5	66.5	68.5	70.5	72.5	74.5

variations +/- 1 cm (guide only)